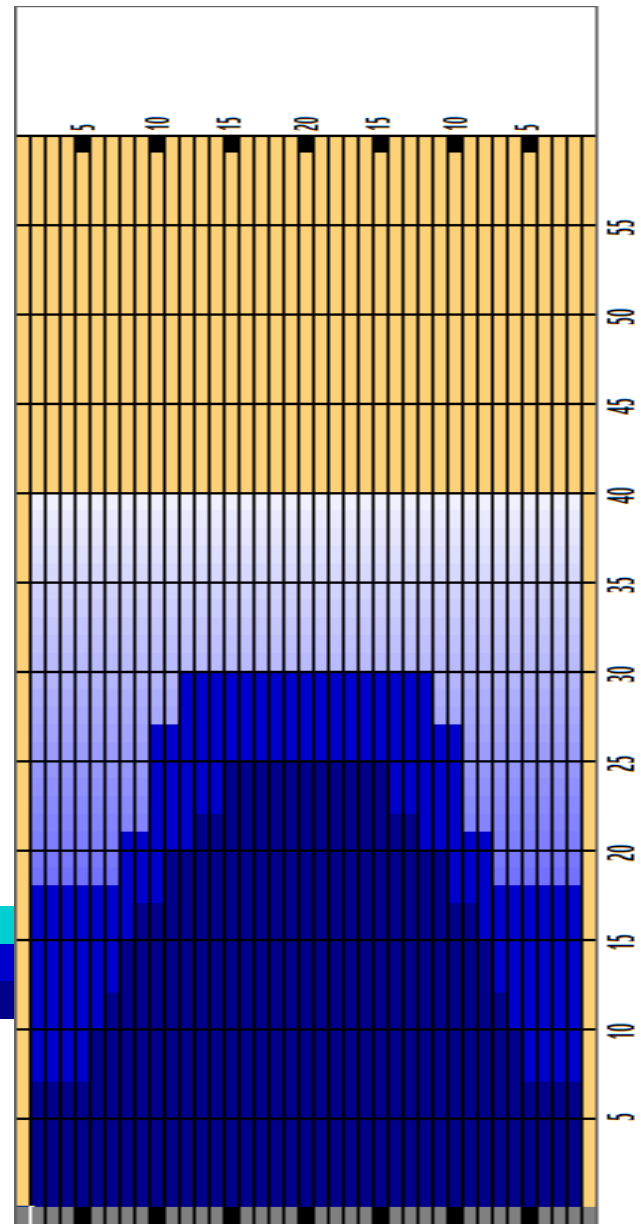


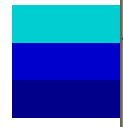
Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	45 ul
Forward Oil Total	15.03 mL	Reverse Oil Total	12.105 mL	Volume Oil Total	27.135 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	8325
2	6L	6R	1	18	3	A	29	7.9	10.4	2.5	1305
3	7L	7R	1	18	3	A	27	10.4	12.9	2.5	1215
4	8L	8R	1	18	3	A	25	12.9	15.4	2.5	1125
5	9L	9R	1	18	3	A	23	15.4	17.9	2.5	1035
6	11L	11R	1	18	3	A	19	17.9	20.4	2.5	855
7	13L	13R	1	18	3	A	15	20.4	22.9	2.5	675
8	15L	15R	1	18	3	A	11	22.9	25.4	2.5	495
9	2L	2R	0	18	3	A	0	25.4	30.0	4.6	0
10	2L	2R	0	22	3	A	0	30.0	35.0	5.0	0
11	2L	2R	0	30	3	A	0	35.0	40.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	40.0	30.0	-10.0	0
2	12L	12R	1	22	3	A	17	30.0	26.9	-3.1	765
3	10L	10R	2	22	3	A	42	26.9	20.7	-6.2	1890
4	8L	8R	1	18	3	A	25	20.7	18.2	-2.5	1125
5	2L	2R	5	18	3	A	185	18.2	5.5	-12.7	8325
6	2L	2R	0	18	3	A	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.98	1.27	1.02	1.02	1.27	1.98

